

FIG. 1

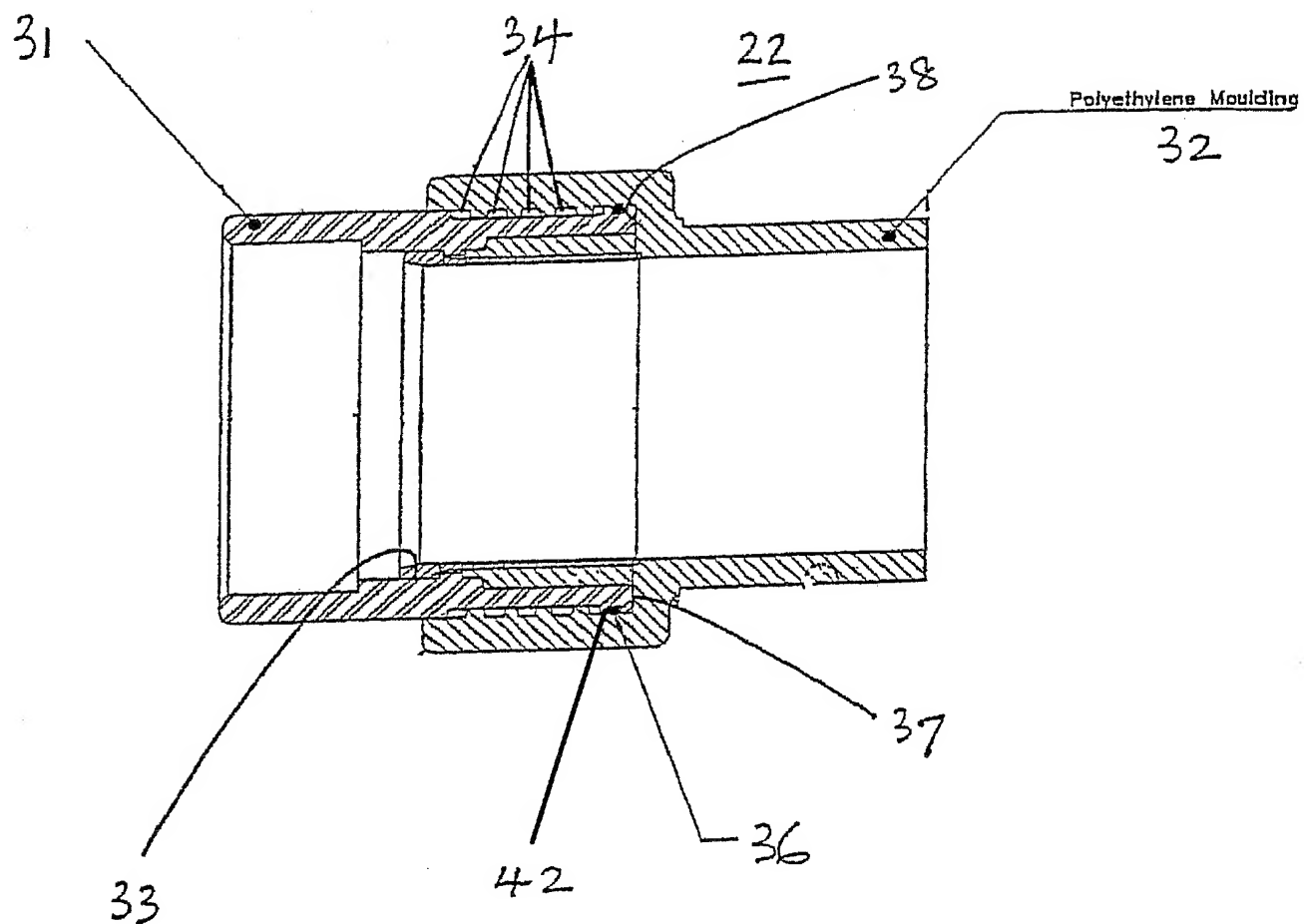


FIG. 2

FIG. 3

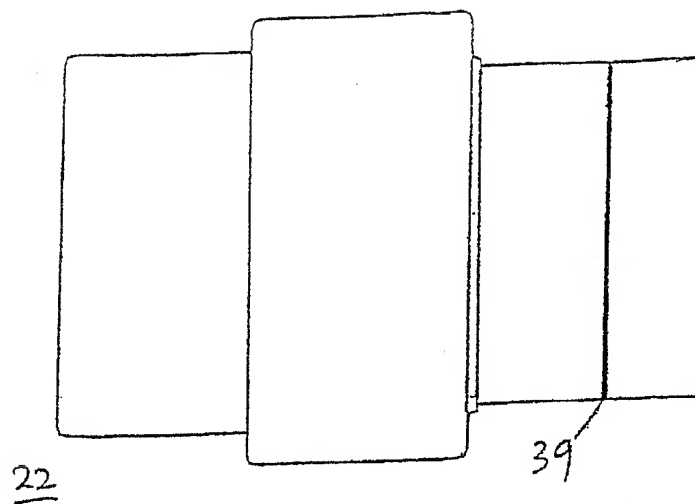


FIG. 4

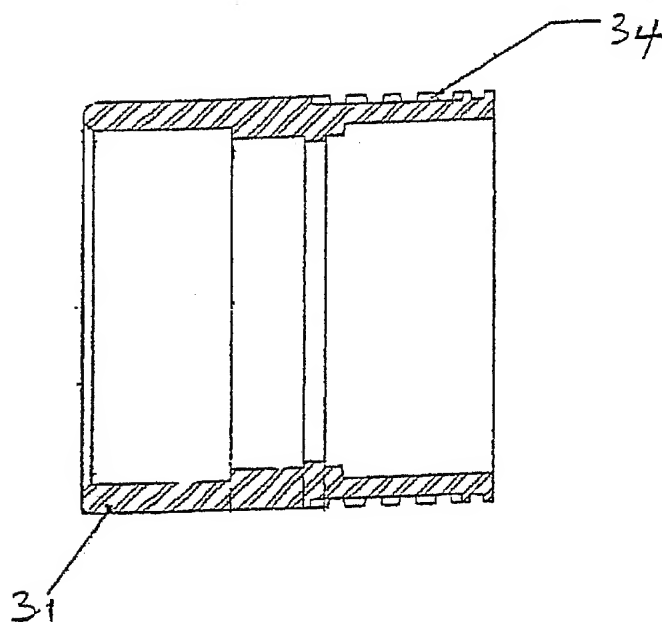
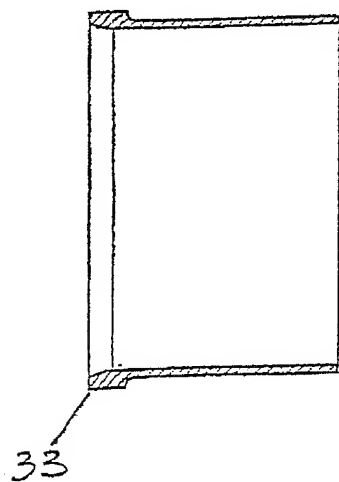


FIG. 5



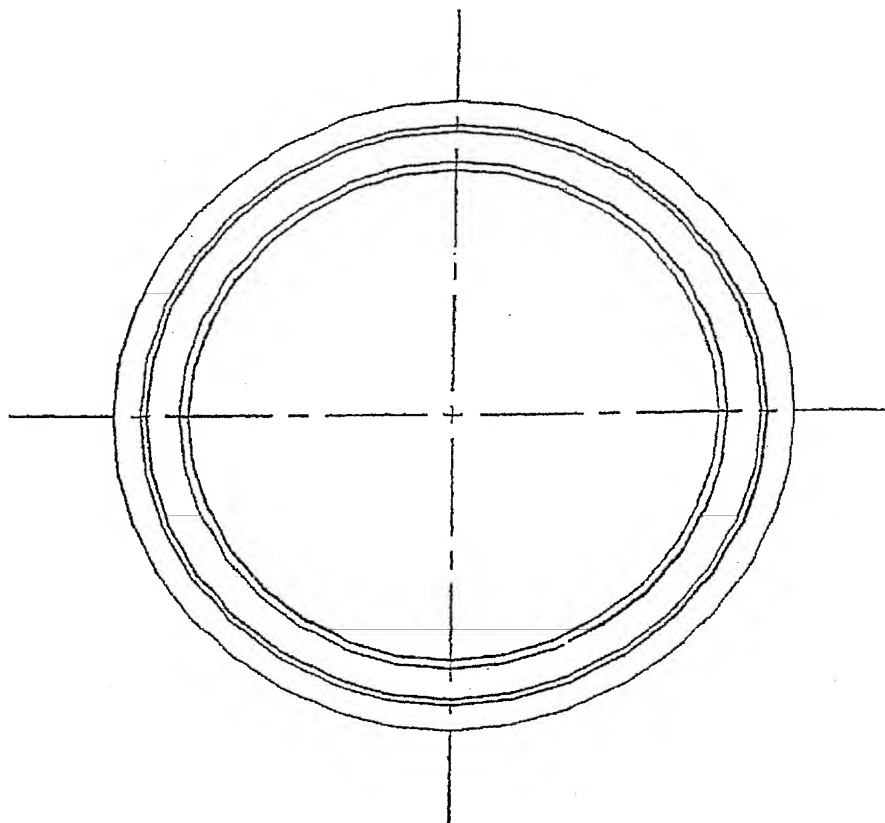


FIG. 6

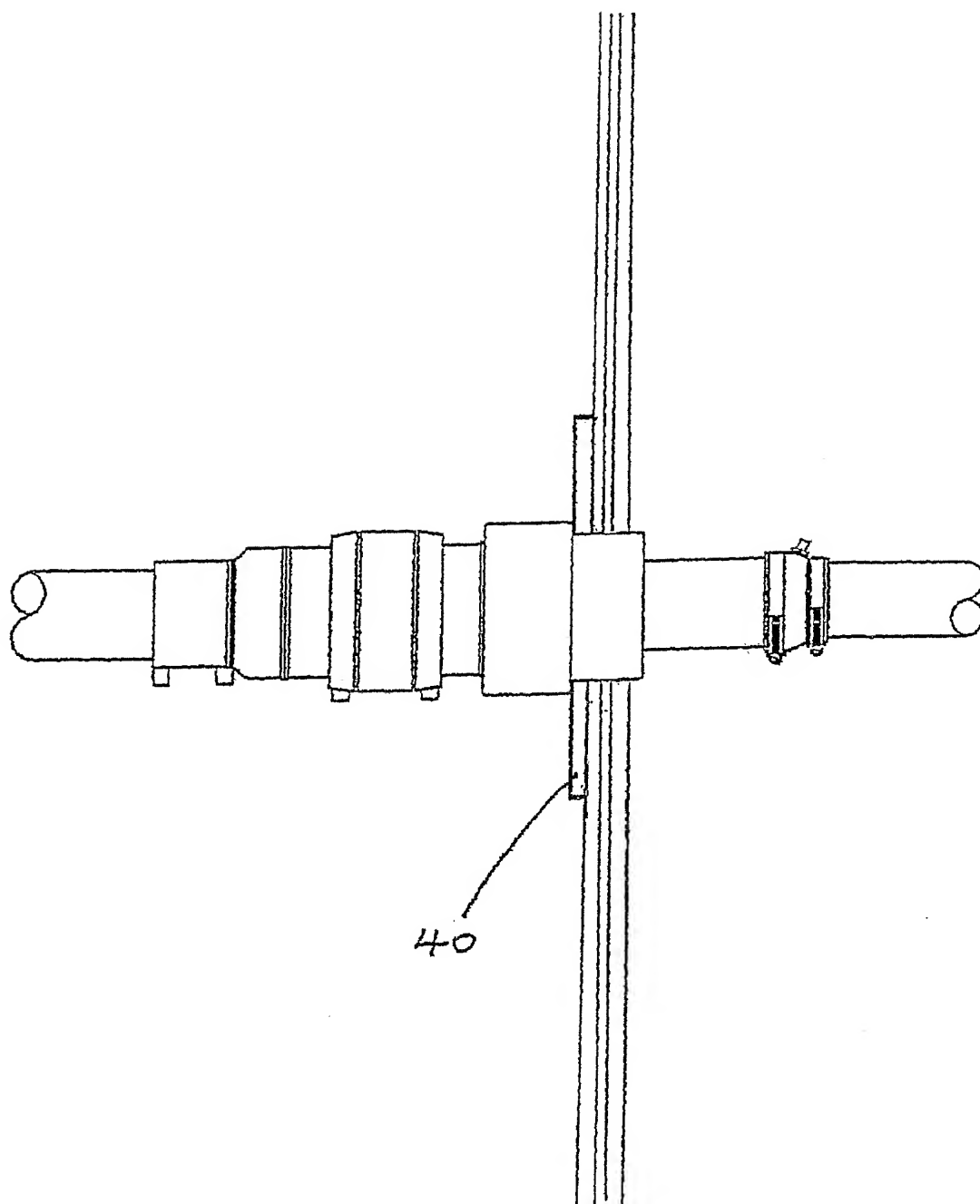


FIG. 7

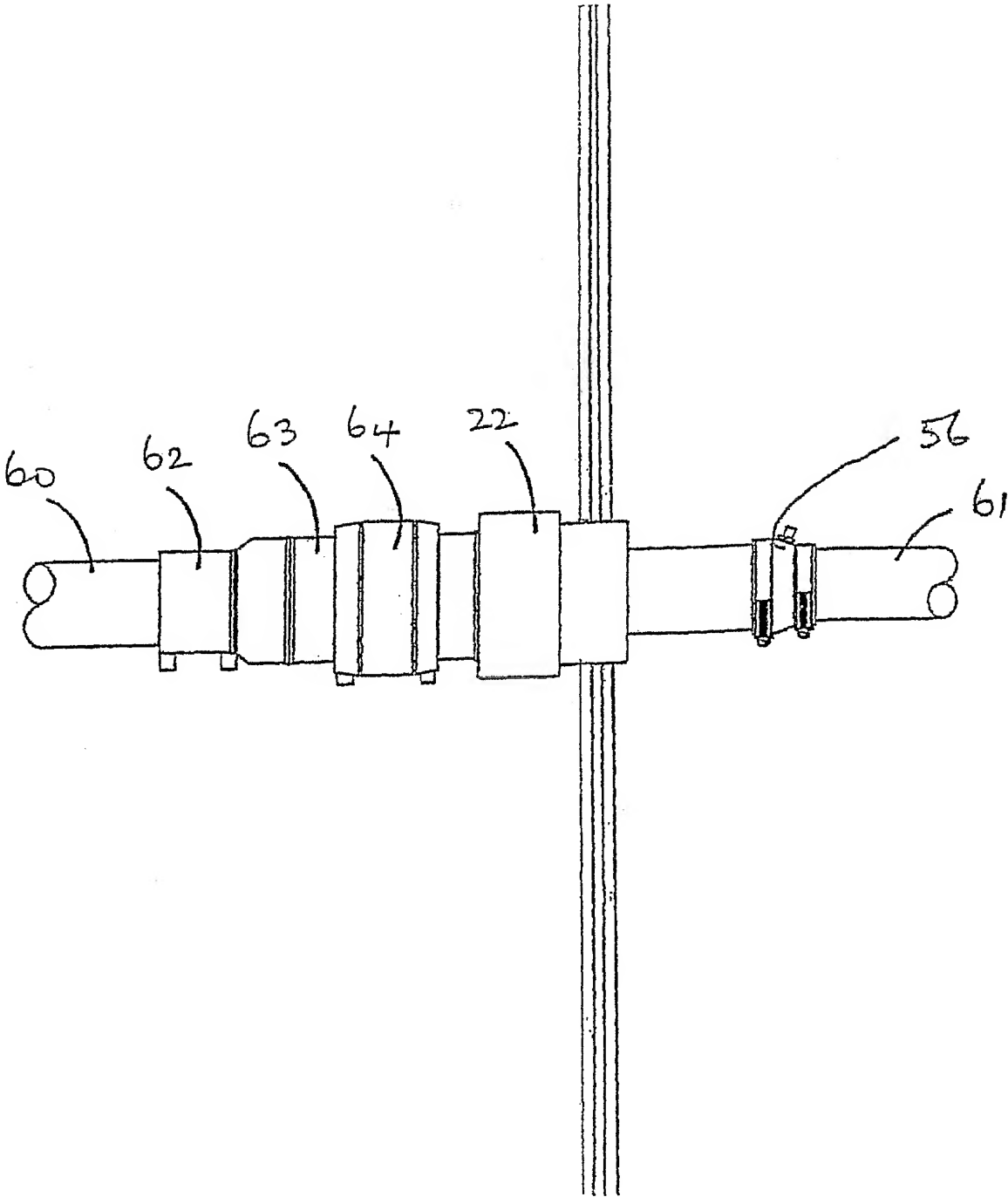


FIG. 8

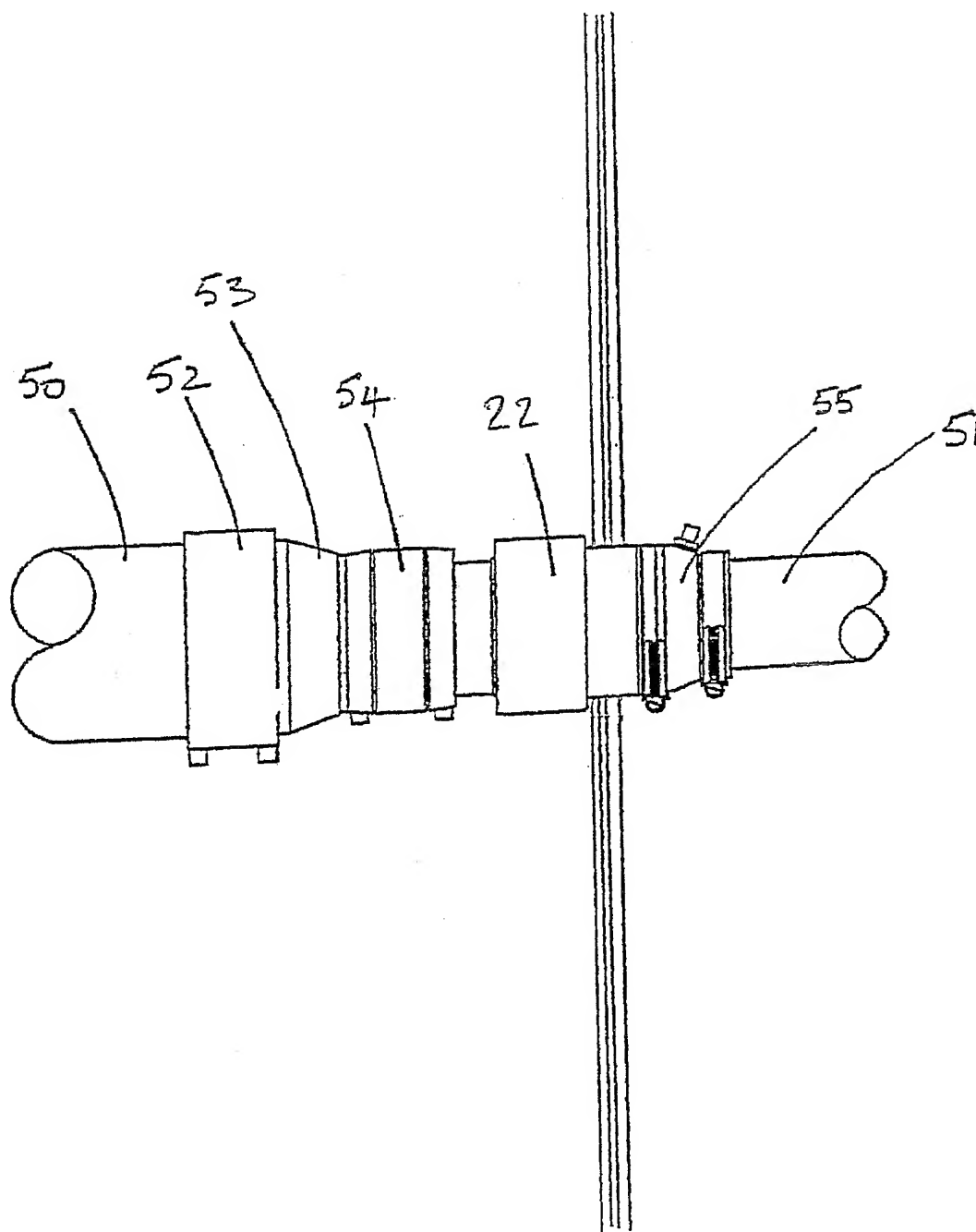


FIG. 9

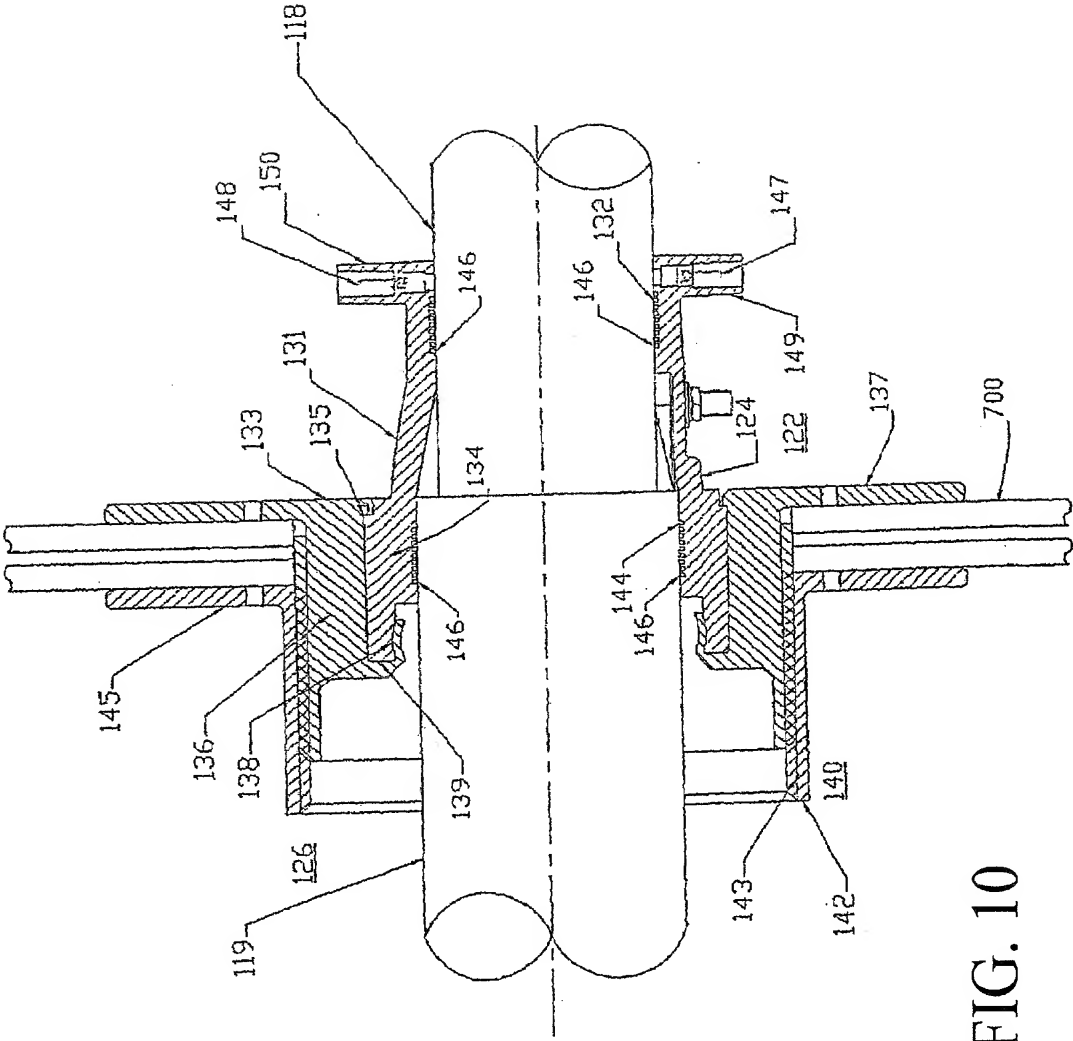
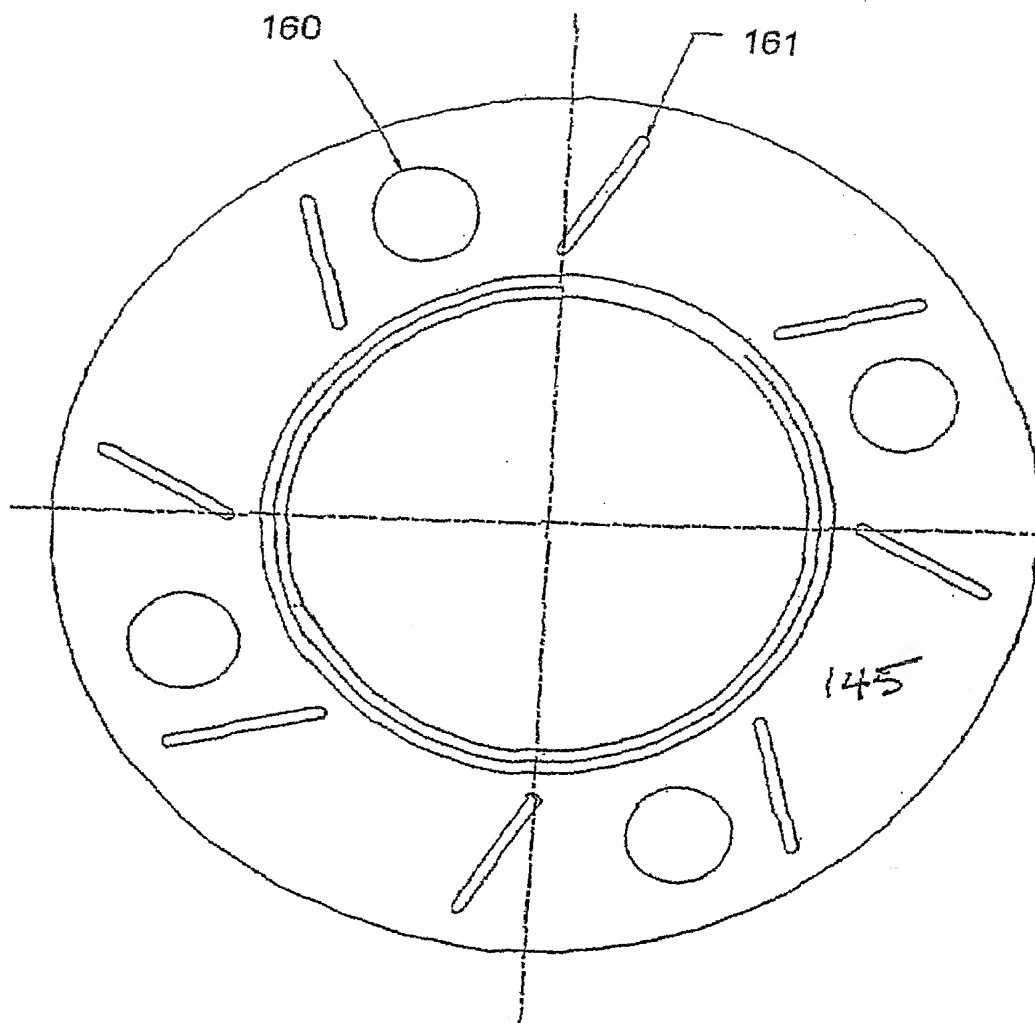


FIG. 10





SCRAP VIEW SHOWING EXTERNAL FLANGE DETAILS

FIG. 11



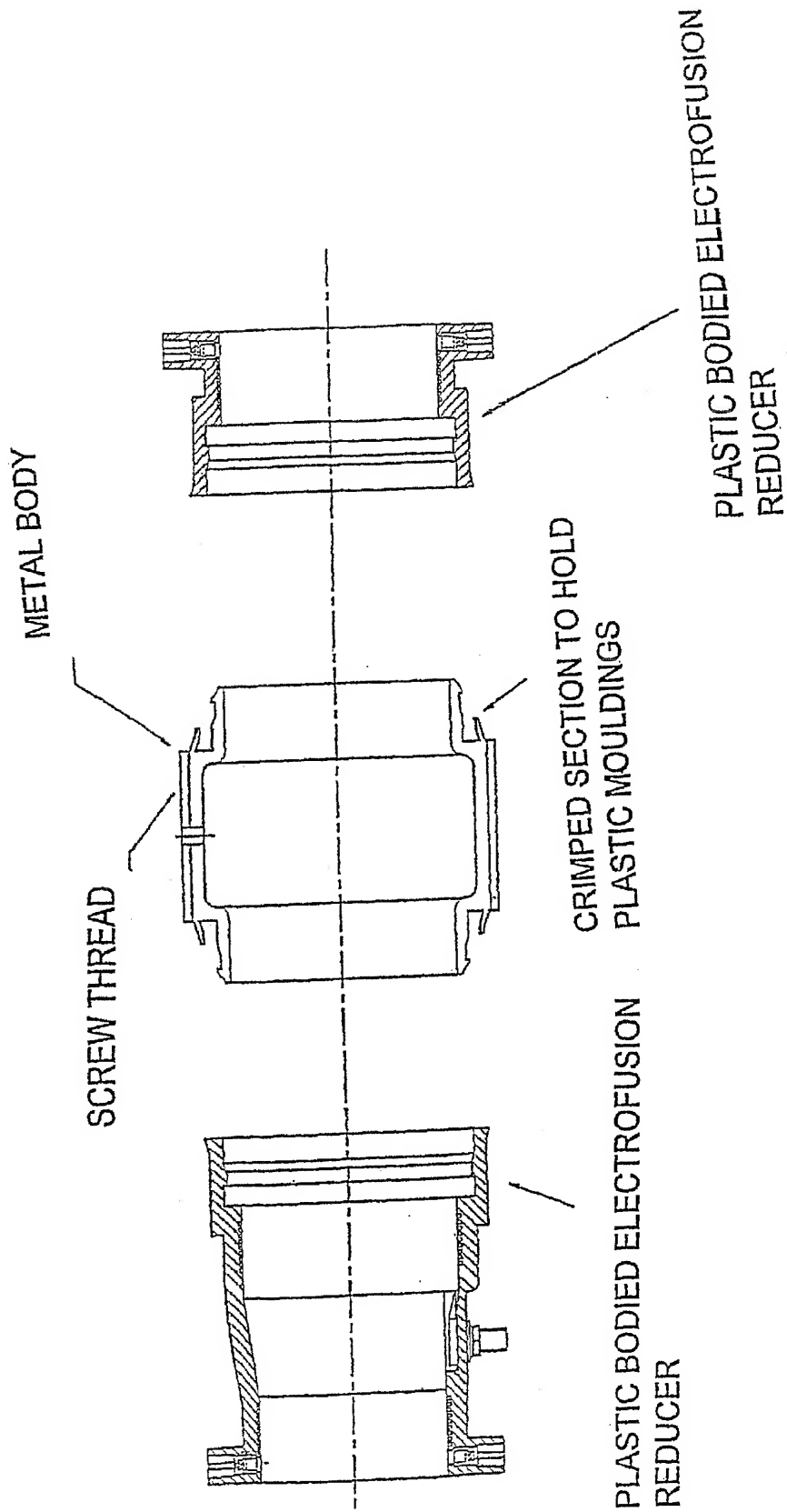
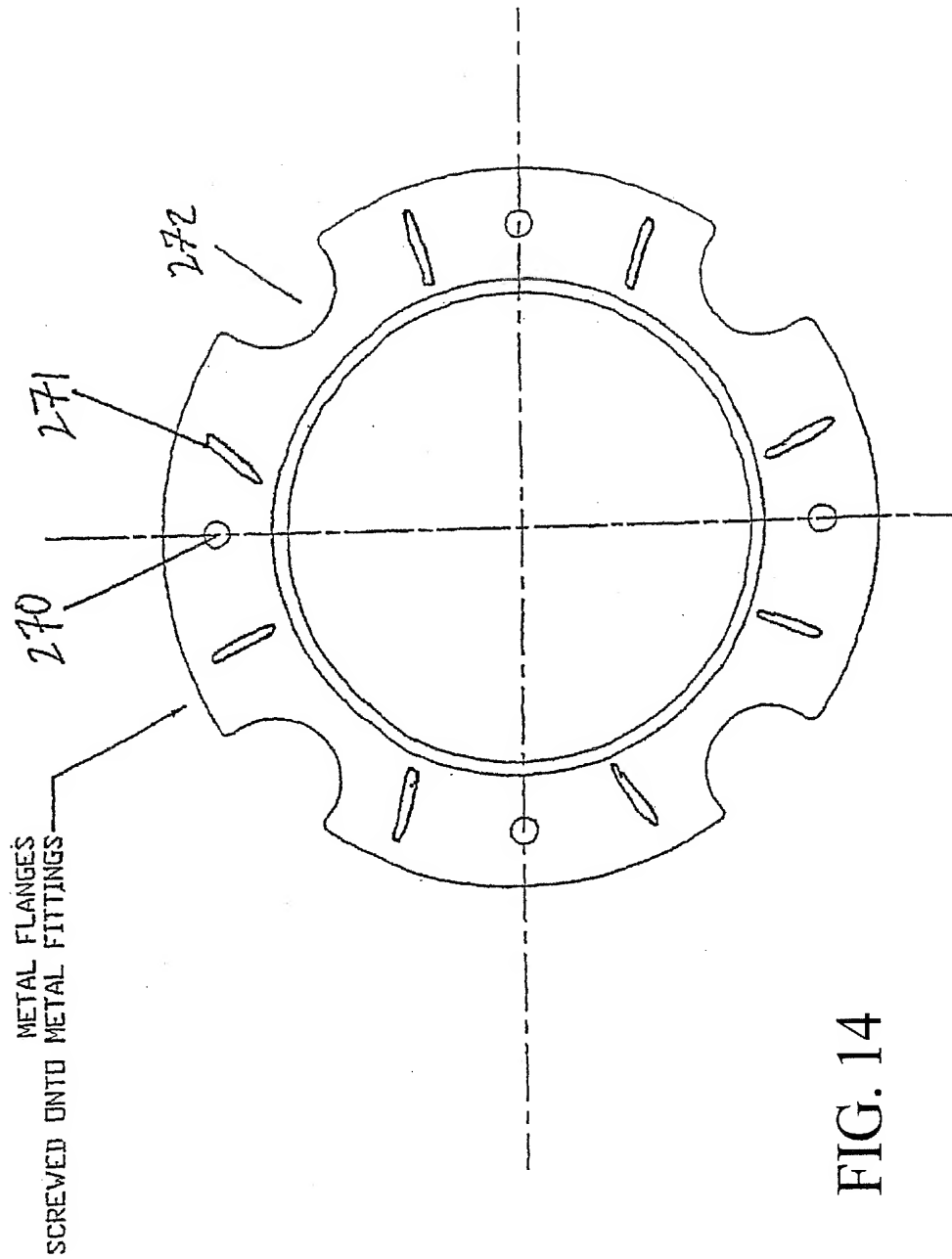


FIG. 13



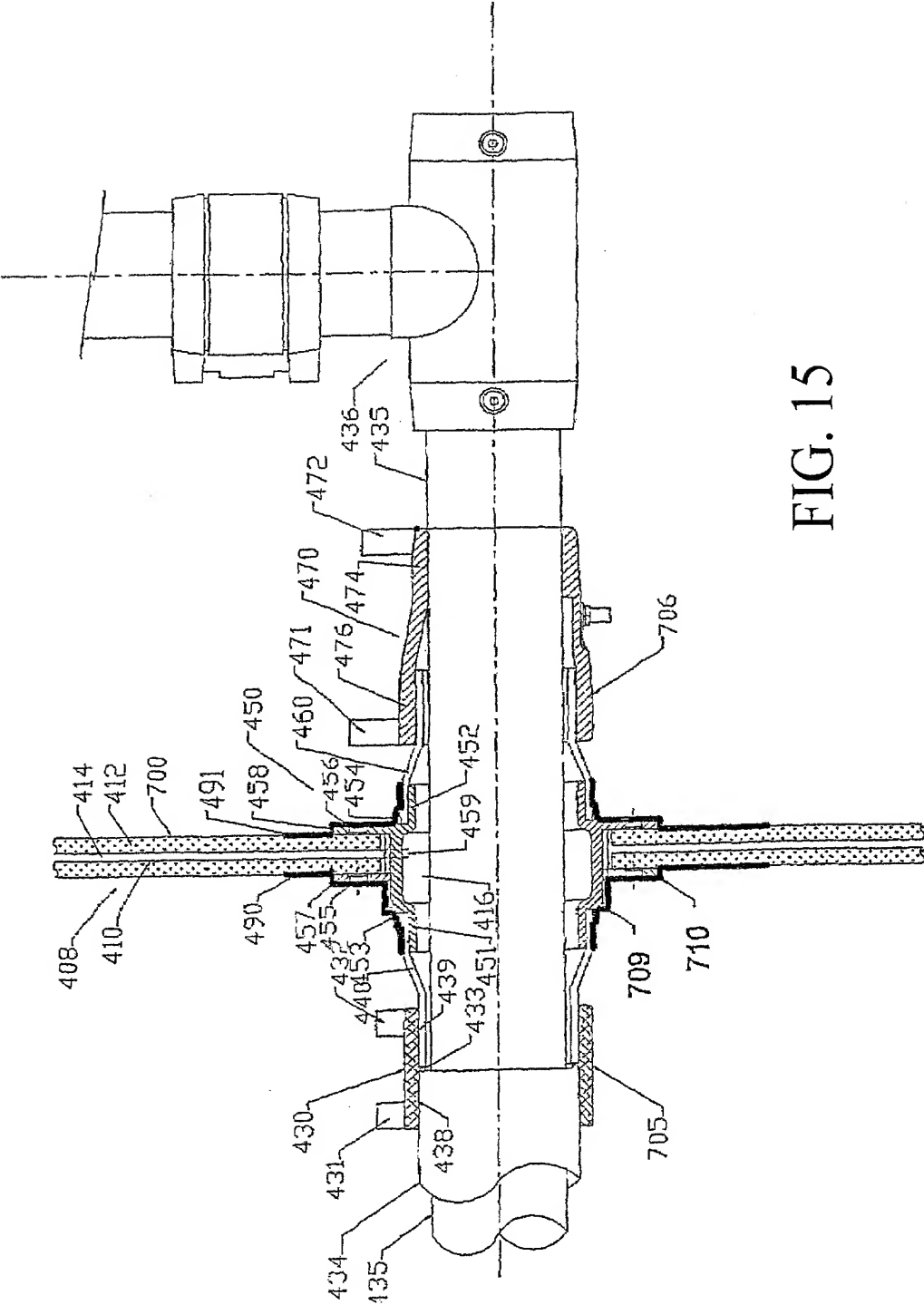


FIG. 16

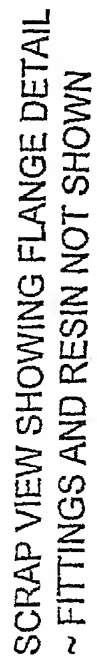


FIG. 17